

PAINTERS PRIDE

Products

2.1 VOC LACQUER PRIMER SURFACER

FEATURES

- 2.1 VOC Compliant
- Sands Easily
- Fast Dry
- Excellent Filling Properties



Painter Pride 2.1 VOC Lacquer Primer Surfacers is a high quality compliant acrylic lacquer primer surfacer with excellent filling properties and sanding characteristics. Painter Pride 2.1 VOC Lacquer Primer Surfacers dries fast and provides very good topcoat holdout. It may be top-coated with Acrylic/Synthetic Enamels, Acrylic Lacquers, and Urethane Enamels.



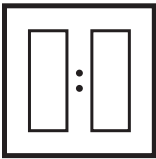
2.1 VOC Lacquer Primer Surfacer

AVAILABILITY

PART NO	DESCRIPTION	SIZE	PER CASE
PART A			
7401/4	2.1 VOC Lacquer Primer Surfacer - Gray	GAL/QT	2/6
7411/4	2.1 VOC Lacquer Primer Surfacer - Red	GAL/QT	2/6
7421/4	2.1 VOC Lacquer Primer Surfacer - Black	GAL/QT	2/6
7431/4	2.1 VOC Lacquer Primer Surfacer - White	GAL/QT	2/6

SUITABLE SUBSTRATES

- OEM Finishes
- Body Filler
- Fiberglass



MIX RATIO

- 1 Part** 2.1 VOC Lacquer Primer Surfacer
- 1 Part** 46 Series Acetone



SURFACE PREPARATION

Before sanding: Wash surfaces thoroughly with soap and water, rinse well and wipe dry with a clean cloth. Then clean with Wax and grease Remover. Sand the repaired areas with 80 grit sandpaper, followed by 220-320 grit sandpaper to feather edge all broken film areas. Sand at least three inches beyond the repaired areas with 320 grit sandpaper. Bare metal should be treated with an epoxy or self-etch primer.

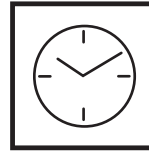


SPRAY GUN ADJUSTMENT AND SETUP

- GUN TYPE:** HVLP
- NOZZLE/TIP SIZE:** 1.4 – 1.6 mm
- AIR PRESSURE:** 40-50 PSI at the gun
7-10 PSI at the cap

APPLICATION

Mix components thoroughly before use. Apply 2 – 3 medium wet coats allowing 10 – 15 minutes flash between coats. DO NOT APPLY HEAVY COATS. Clean equipment thoroughly after use.



DRY TIMES AT 70°F

AIR DRY

FLASH - 10 minutes

SAND & TOPCOAT – 30 minutes to 1 hour (depending on shop conditions)

NOTE: All tests are performed at 70°F, a variation in temperature will affect the dry time.

FORCED DRY

Do not force dry.

TECHNICAL PROPERTIES

Pot Life	n/a
Weight Solids	32.52 – 33.81% .
Dry Film Build	1 – 1.5 (per coat)
Sprayable Viscosity	16"-19" #2 Zahn
EPA VOC	<251.63 lbs/gal / (2.1 lbs/gal)
Actual VOC	<65.90 lbs/gal / (0.55 lbs/gal)
Theoretical Coverage @ 1 mil	299 - 301.2 sq ft

FOR PRODUCT SAFETY INFORMATION, REFER TO THE SAFETY DATA SHEET

EQUIPMENT CLEANING

Clean equipment with a compliant solvent. Refer to appropriate Air Quality District requirements for proper use of equipment and sol-vents. Do not leave catalyzed product in the gun more than 2 hours.

PRODUCT SAFETY INFORMATION

Before using any PAINTERS PRIDE product, be sure to read all safety directions and warnings. WEAR PROPERLY FITTED AIR PURIFYING RESPI-RATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protec-tive clothing during applica-tion and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's direc-tions for respirator use. When mixed, also contains Isocyanate. Do not permit anyone without protection in the painting area. FOR USE ONLY BY TRAINED PROFESSIONALS. Not for sale to or use by the general public. For more information CONSULT MATERIAL SAFETY DATA SHEET.