



3021 -- VOC Smooth Clear

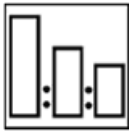
North American Market Only

Description:

The 3021 VOC Smooth Clear is a fast drying, extremely user friendly product suitable for overall re-sprays as well as panel refinishing.

Suitable Substrates:

- **GenVerde** basecoat
 - **Gen₂o** basecoat
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Mix 4:1 with any of the following **GenVerde** voc hardeners:

- H03236 VOC Hardener Slow
 - H02232 VOC Hardener Normal
 - H01522 VOC Hardener Fast
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Potlife: 6h at 20°C (68°F)



17-19s / # 2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)
2.5 bar inlet pressure (36 PSI)
0.8-1.0 Mil per full coat



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure (10 PSI)
0.8-1.0 Mil per full coat



Wait 12 min before increasing temperature
Bake 20 min at 60 °C (140°F) panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



Wear suitable protection



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VOC: **Regulatory VOC** 289.9 gr/lit (2.41 lbs/gal)
 Regulatory VOC ready to spray < 250 gr/lit (2.1 lbs/gal)

Specific Gravity: 1.1 kg/lit (9.16 lbs/gal)

Solids Content: App. 31.0% by weight RFU

Coverage: 520 ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS: See the safety data sheet.