



4021 – VOC Ultra Pro Clear

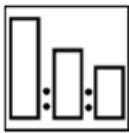
North American Market Only

Description:

The 4021 VOC Ultra Pro Clear is a top of the line high solid, high build clearcoat with excellent vertical stability and distinctness image. It is characterized by its flexibility in application whereby one full coat is enough to achieve a perfect finish and increase bodyshop throughput.

Suitable Substrates:

- **GenVerde** basecoat
 - **Gen₂o** basecoat
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Mix 2:1 with any of the following **GenMax** hardeners:

- H03236 2K Hardener Slow
- H02232 2K Hardener Normal
- H01522 2K Hardener Fast

Potlife: 3h at 20°C (68°F)



20-22s / # 2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 bar inlet pressure (29 PSI)
0.8-1.0 Mil per full coat



HVLP 1.3 – 1.5 mm (2 spray passes)
0.6 bar atomization pressure (9 PSI)
0.8-1.0 Mil per full coat



Wait 10-12 min flash-off between coats
Wait 15-20 min. before increasing temperature
Bake 20 min at 60 °C (140°F) panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



Wear suitable protection

General Paint Co. S.A.L

P.O. Box: 7623 Beirut – Lebanon – Tel.: 09 925991/2 – Fax: 09 925993 – E-mail: info@generalpaint.biz



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VOC: **Regulatory VOC** 300.2 gr/lit (2.5 lbs/gal)
 Regulatory VOC ready to spray < 250.0 gr/lit (2.08 lbs/gal)

Specific Gravity: 1.06 kg/lit (8.83 lbs/gal)

Solids Content: App. 44.8% by volume ready to spray.

Coverage: 650 ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS: See the safety data sheet.