



5021 – VOC High Performance Clear

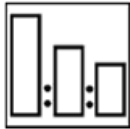
North American Market Only

Description:

The 5021 VOC High Performance Clear is the ultimate clearcoat for 2.1 VOC compliant territories. It exhibits the highest performance in most characteristics; Notably: Better distinctness of image (DOI), better gloss, quicker drying, and easier application. The 5021 is based on the latest European technology for vehicle refinish clearcoat applications.

Suitable Substrates:

- **GenVerde** basecoat
 - **Gen₂o** basecoat
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Mix 4:1 with any of the following **GenMax** hardeners:

- H03236 2K Hardener Slow
 - H02232 2K Hardener Normal
 - H01522 2K Hardener Fast
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Potlife: 6h at 20°C (68°F)



18-20s / # 2 Zahn @ 68°F



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 bar inlet pressure (29 PSI)
0.8-1.0 Mil per full coat



HVLP 1.3 – 1.5 mm (2 spray passes)
0.6 bar atomization pressure (9 PSI)
0.8-1.0 Mil per full coat



Wait 10-12 min flash-off between coats
Wait 15-20 min. before increasing temperature
Bake 20 min at 60 °C (140°F) panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



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Wear suitable protection

VOC: **Regulatory VOC** 285.0 gr/lit (2.37 lbs/gal)
Regulatory VOC ready to spray < 250.0 gr/lit (2.08 lbs/gal)

Specific Gravity: 1.1 kg/lit (9.16 lbs/gal)

Solids Content: App. 30-31% by weight.

Coverage: 650 ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS: See the safety data sheet.