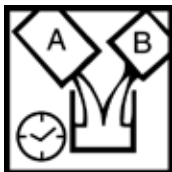


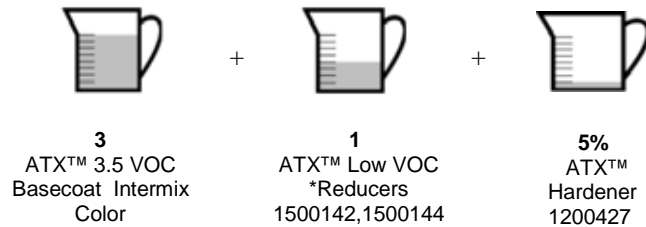


SUITABLE SUBSTRATES

- OEM Enamels
- Aged Refinishes
- ATX™ Undercoats
- ATX™ Adhesion Promoter 1087230



MIXING



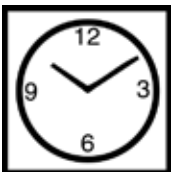
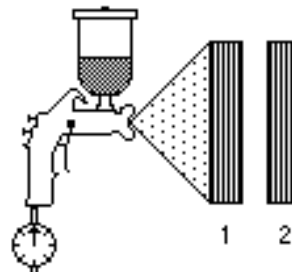
Reducer*	Temperature Range
1500142	55°F-75°F
1500144	75°F & UP

*Consider size of repair, air flow and spray conditions with reducer selection.



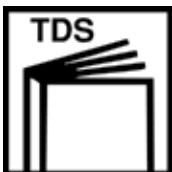
APPLICATION

- Apply 2 medium coats or until hiding is achieved.
- Allow each coat to flash until hand slick.
- A low pressure control coat may be applied to aid with metallic orientation using a medium wet coat applied at approximately 20% less psi at the gun than was used with the initial coverage coats.
- 7-9 psi HVLP/ 20-24 psi compliant spray gun



RECOAT

- Clearcoat ATX™ basecoat color with ATX™ 2.1 VOC clearcoat 1090500 - see clearcoat product data sheet for specific instructions.
- Allow a 30 minute flash for the basecoat prior to top coating with clearcoat.
- Recoat basecoat colors before 7 days or remove basecoat color.



NOTES

- Do not use fisheye eliminators in ATX™ 3.5 VOC basecoat intermix color, as it will adversely affect the adhesion of the clearcoat.
- Pot Life: 4 Hours



PERSONAL PROTECTION

- For use by trained professionals only.
- Read label, product data sheet, and MSDS before use.
- Use appropriate Personal Protective Equipment while mixing and spraying.



PRODUCT DESCRIPTION:

ATX™ 3.5 VOC Basecoat is suitable for spot and overall repairs. ATX™ 3.5 VOC Basecoat offers excellent hiding & a blendable color match in a complete yet compact VOC compliant system that will give you consistent performance.

SURFACE PREPARATION:

1. When sealing, final sand repair area with P400 - P800 grit sandpaper. If directly top coating over primer, final sand with P600 - P800 sandpaper. Sanding can be done either wet (P800 recommended) or dry (P600 recommended).
2. Solvent clean with appropriate ATX™ surface cleaner* and wipe dry with a clean cloth.
3. Treat sand-throughs to bare metal with ATX™ Etch Pre-Treatment Wipes 1080201 prior to applying the appropriate ATX™ 2.1 VOC 2K Urethane Primer Surfacer 1080222 or ATX™ 2.1 VOC Urethane Sealer: Gray - 1080233, Black - 1080235, White - 1080237.

Preparation for Blending Panels (prior to basecoat application):

1. Solvent clean with appropriate ATX™ surface cleaner* and wipe dry with a clean cloth.
2. Blend panel should be sanded with P800 – P1000 grit sand paper on a random orbital sander or with Ultra System® Liquid Scuffing Agent USP90 and water using a gray nylon-scuffing pad. Rinse surface thoroughly and wipe dry with a dry clean cloth.
3. Repeat step one, then thoroughly tack the surface to be painted with a clean tack cloth.
4. For blending procedures please reference Product Data Sheet AS3115 (ATX™ Basecoat Blender 1550826).

**Note: check local regulations regarding the use of solvent cleaners.*

DRYING SCHEDULE: Air dry times @ 75°F and 50% R.H.:

	<i>Fast</i>	<i>Standard</i>
	ATX™ Fast Reducer 1500142	ATX™ Med/Slow Reducer 1500144
Dust free	5-10 Min	5-10 Min
Recoat	30 Min	30 Min

REGULATORY DATA:

	As Packaged		As Applied	
	Lb/Gal	G/L	Lb/Gal	G/L
Density	8.18	980	8.07	966
	% by Wt.	% by Vol.	% by Wt.	% by Vol.
Volatiles	77.6	81.1	80.7	83.9
Water	0	0	0	0
Exempt Compounds	69.9	72.2	70.4	72.2
	Lb/Gal	G/L	Lb/Gal	G/L
VOC Total	0.63	75	0.83	99
VOC Less Exempt	2.28	273	2.99	358
	Lb/Gal	KG/L	Lb/Gal	KG/L
HAPs	1.27	0.152	0.09	0.011