

# COMPLIANT COATINGS SYSTEM

## POLYURETHANE COATING



### SUPER PRO CLEAR 2600

**VOC: Less than 250 g/l, 2.1 lb/gal (Combined Components)**

**Meets Air Quality Regulations**



SUPER PRO CLEAR 2600 is formulated for premium productivity at less than 2.1 VOC. SUPER PRO CLEAR 2600 can be applied over a variety of base coats in base coat/clear coat systems. This two-component polyurethane system with a 4:1 ratio offers a durable, high gloss finish. This product is user-friendly, resulting in increased production. This product polishes easily after 6 to 8 hours.

SUPER PRO CLEAR 2600 is multi-use; can be applied as a spot, panel or overall application. VOC-compliant for all multi-stage topcoat systems.

#### ADVANTAGES:

- ▼ Easy to mix
- ▼ Dust-free in 30–40 minutes
- ▼ Low viscosity
- ▼ Great atomization

**Product Numbers:** 2600 CLEAR, 2698 MULTI-PANEL CATALYST & 2699 SPOT AND PANEL CATALYST





## COMPLIANT COATINGS SYSTEM

# SUPER PRO CLEAR 2600

### DIRECTIONS FOR USE

#### **IMPORTANT!**

SUPER PRO CLEAR 2600 is to be mixed only with 2698 or 2699 CATALYST. Before mixing SUPER PRO CLEAR 2600 and 2698 or 2699 CATALYST, read the cautions and warnings on both labels. Any mixture containing 2698 or 2699 CATALYST will have the hazards of BOTH components. OBSERVE ALL APPLICABLE PRECAUTIONS.

### MIXING

MIX ONLY WHEN READY TO SPRAY! Mix ratio is 4 parts SUPER PRO CLEAR 2600 with 1 part CATALYST 2698 or 2699. MIX ONLY ENOUGH MATERIAL TO SPRAY TWO (2) WET COATS.

VISCOSITY: Viscosity of the mixed product as supplied is approximately 14 to 15 seconds in a #2 Zahn Cup at 77°F.

POT LIFE: Pot life for the mixed components is approximately 5 hours at 77°F. The pot life will shorten at higher temperatures.

### ACCELERATOR

To accelerate the dry time, add EUROCLEAR 2199 ACCELERATOR 1 oz. per sprayable quart. Addition of accelerator will shorten pot life. The pot life will shorten at higher temperatures.

### THINNING

NO REDUCTION IS REQUIRED.

### APPLICATION

Apply base coat and let dry (refer to base coat manufacturer's product information sheet for its application and dry times). Apply 1 wet coat of SUPER PRO CLEAR. Wait approximately 10 to 15 minutes for flash time, then follow with another wet coat.

FLUID TIP: 1.3mm at 10 PSI at the air cap for HVLP guns. 40-45 PSI at the gun for conventional guns.

### DRY TIME

Dust-free:	20-30 minutes
Hard dry:	Overnight
Full cure:	7 days
Dry to sand & polish:	6 to 8 hours
Force dry:	Flash-off time – 15 minutes Dry time – 20 minutes @ 140°F

### EQUIPMENT CLEANING

Clean spray guns and coating application equipment in an enclosed equipment cleaner. Use PCL Compliant Solvent. Follow your local air quality regulations for solvent VOC requirements.

### TECHNICAL DATA (Combined Components)

VOC:	Less than 250 g/l, 2.1 lb/gal
Color:	Clear
Finish:	High Gloss "wet look"
Solvent:	Parachlorobenzotrifluoride, Ketones, Styrene and Xylene
Flash Point:	1°F TCC
Dust-free:	30 minutes
Dry-to-Touch:	1 – 2 hours
% Solids by Volume:	31
% Solids by Weight:	33
Coverage:	500 sq. ft. per gallon @ 1 mil DFT
Viscosity:	14-15 seconds in #2 Zahn cup @ 77°F
Recoat Time:	1-2 hours
Shelf Life:	1 year from date of manufacture when stored at temperatures not to exceed 90°F

### PRODUCT USAGE



**NOTE:** FOR USE BY PROFESSIONAL, TRAINED PERSONNEL, USING PROPER EQUIPMENT WITH STANDARD SAFETY PROCEDURES. NOT INTENDED FOR SALE TO THE GENERAL PUBLIC. FOR PROFESSIONAL USE ONLY. NOT FOR RESIDENTIAL USE.

REFER TO THE PRODUCT LABEL AND MATERIAL SAFETY DATA SHEET (MSDS) FOR CAUTIONS AND WARNINGS PERTAINING TO THIS PRODUCT.

### LIMITED WARRANTY

PCL certifies that all PCL products delivered to the customer in new, sealed containers will meet all pertinent quality standards presented in PCL published literature. Since matters of surface preparation, application procedures and other local factors which affect performance are beyond its control, PCL assumes no liability for coating failure other than to supply replacement material for a PCL product shown to be defective. If you have questions, contact your dealer, visit [www.pclautomotive.com](http://www.pclautomotive.com), or call PCL. There is no other warranty, either expressed or implied.

08/07



/ 3150 E. Pico Blvd., Los Angeles, CA 90023 / Phone (800)672-4900 / FAX (323)780-9940 / [www.pclautomotive.com](http://www.pclautomotive.com)