



UP2252V, UP2253V S2025V 2.1VOC HS PRIMER FILLER (4:1)

FEATURES	<p>Is a high solids VOC compliant two component acrylic urethane coating, which can be used as multi-role coating:</p> <ol style="list-style-type: none">1. High Build Primer Filler for spot repairs. (use at 4:1)2. Primer Surfacer for large areas. (use at 4:1+10% UP2481 or UP2842 Reducer)3. A Non Sand (wet on wet) sealer. (use at 4:1+20% UP2481 or UP2842 Reducer)4. Tintable with up to 10% with acrylic urethane mixing base.
Health and Safety Statement	<p>IMPORTANT: This product contains hazardous materials and therefore appropriate personal protective equipment should always be used. Please refer to the label and consult the material safety data sheet for full handling instructions and personal protection information. These are available via your local stockist or via the U-POL website at WWW.U-POL.COM. U-POL disclaim any liability where the user does not wear the recommended personal protective equipment.</p>
BENEFITS	<p>UP2252V (S2025V) Offers excellent opacity and hiding power. UP2252V (S2025V) Has excellent film build and surface levelling properties. UP2252V (S2025V) Can be air dried, low baked or I.R. cured. UP2252V (S2025V) Is easy to sand and gives perfect gloss holdout.</p>
SURFACE PREPARATION	<p>Step 1: Degrease with Wax & Grease Remover, UP2002, UP2012, UP2022 or UP2023 and allow to dry.</p> <p>Step 2: Abrade the surface</p> <p>Original paint: Wet sand P320 or Dry sand P280. Bare metal: Abrade with P180. (Aluminium and zinc coated steel): Must first be coated with 1-2 light coats of ACID #8, 1K etch primer, UP0741 or UP0776 and allowed to dry for 20 minutes. GRP, SMC, Glass fibre, Polyester Filler: Dry sand P240 E-coat: S2025 Is suitable for direct application to unabraded E-coated panels.</p> <p>Step 3: Degrease with System 20 Wax & Grease Remover, UP2002, UP2012, UP2022 or UP2023.</p> <p>Step 4: When dry sand down primer, wet sand P800 or Dry sand P320, repeat Step 1. Apply base coat and clear coat i.e. UP2872V</p>
V.O.C. information	<p>2.1lb/gallon ready to use Solids of primer base is 75% by weight.</p>



UP2252V, UP2253V - SERIES S2025V 4:1 PRIMER FILLER

TECHNICAL INFORMATION

Colour	Grey		
	High Build Primer Filler	Primer Surfacer	Wet on Wet Surface
Mixing Ratio 2025V:2037/38/39:2048	4:1	4:1:10%	4:1:20%
RFU VOC lb/gal	2.1	2.1	2.1
Viscosity ZAHN#2/sec.	27 - 30	18 - 20	16 - 18
Spray Gun	U-POL HVLP Gravity Gun		
Air Pressure	2 bar / 28 psi at the gun		
Gun Tip size/mm	2.0	1.7	1.3 - 1.7
Coats	1 - 2	2 - 3	1 - 2
Build / mil.	7	4 - 5	1 - 2
Flash Off/min.	15	10	10
Dry to Sand Air/hours	3 - 4	3 - 4	2 - 3
Dry to Sand 140°F/min.	20 - 30	20 - 30	20 - 30
Dry to Sand I.R/min.	15	15	15
Pot-Life/hours	1 - 2	1 - 2	2 - 3
Wet Sanding/abrasive	600 - 800	600 - 800	600 - 800
Dry Sanding/abrasive	320 - 400	320 - 400	320 - 400

TEMPERATURE RANGE FOR USE OF SYSTEM 2030 HARDENERS

Temp °F	45	50	55	60	65	70	75	80	85	90	95	100	105	110	115
Hardeners:															
2038 Fast (UP2381/2/3)															
2039 Standard (UP2391/2/3)															
2037 Slow (UP2371/2/3)															

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